Error Style List

Models: RCM-1201PT & RCM-1501PT

4” LCD Monitor

Code	Error Reason	Error Solution
E-01	Disk Broken	Replace disk with a new, working diskette or check to see that disk drive is operating properly.
E-02	Wrong Disk Format	Reformat diskette being used.
E-03	No Disk	Insert a diskette into the disk drive.
E-04	Write Protect	The write protection feature on the diskette must be turned off in order to save data onto the diskette.
E-05	Disk Catalogue Full	Machine memory has a 99 design capacity. Delete unneeded designs to free up memory slots for new ones.
E-06	Disk Space Full	Machine memory has a 1 million stitch capacity. Delete unneeded designs to free up memory space.
E-07	Format Fail	Machine is unable to format current diskette being used. Make sure diskette is in working order or replace with a new one.
E-08	No Pattern End Code	There is a flaw in the design. Delete then reload same design.
E-11	Startup Without Embroidery affirm	Embroidery mode not set. Set machine to embroidery mode in order to stitch a set design.
E-12	Return To Pattern Origin	Must be in embroidery mode in order to return to the origin of the current design.
E-13	Not Quit Embroidery Affirm	Must be out of embroidery mode in

		order to change machine or design parameters.
E-14	Memory Parameter Lost	Operating system must be recovered. Load operating system using system disk provided.
E-15	Memory Pattern Lost	Operating system must be recovered. Load operating system using system disk provided.
E-16	No Pattern In Memory	No pattern has been loaded into the machine's memory. Load a design into the machine's memory in order to stitch out a design.
E-17	Memory Pattern Number Full	Memory pattern number is already occupied by another design. Use a different number that is not in use.
E-18	Memory Pattern Number Not Exist	Memory pattern number being requested has not been allocated by a design. Make sure the correct design number is being chosen.
E-19	Memory Space Not Enough	Memory space being used can not be occupied by desired design due to its size. Delete unneeded designs or lower stitch count on current design.
E-20	Back Frame Forbid Be Set In Parameter	Contact your appointed machine technician.
E-50	Encoder Abnormity	Encoder sending wrong signal to machine's main board. Check or adjust encoder for irregular function. ***
E-51	Stop Position Abnormity	Seizure of driving parts. Manually set machine to 100 degrees by using correct adjustment knob or press the "dot" key. ***
E-52	Taboret Exceed Limit	Pantogram going beyond limit switch capacity. Make design smaller.
E-53	Step Motor Abnormity	Check or adjust voltage going into

		step motor or entire machine. ***
E-54	Colour Change Exceed Limit	Color change moving beyond machine limits.
E-55	Colour Change Exceed 2 Sec.	Check or adjust potentionmeter and/or replace if necessary. Machine's main board sent signal to change color and took more than 2 sec. ***
E-56	Colour Change Half Return Error	Check the needle position sensor by moving the head with the upper right adjustment knob.
E-57	Needle Position Abnormity	Potentionmeter must be adjusted to match the needle in use as it indicates on screen.
E-58	Main Motor Exceed 2 Sec.	Same as color change exceed 2 sec. Check the main shaft driver for excitation. ***
E-59	Colour Change Motor Reverse	Machine's main motor must be checked for irregular installation.
E-60	Taboret Software Limit	Contact your appointed machine technician.
E-74	Scissors Not In Position	Thread cut scissors must be set to home position by using the manual trim feature. Make sure there is no thread obstructing cutting movement.
E-75	Thread Cut Motor Over Time	Thread cut signal was sent to machine's main motor and hasn't moved after more than 2 sec. Check or replace main motor if necessary.